

Date: Monday, 07/07/2008 11:49:20 AM
 User: Julie Lecocq

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CABIN DOOR ROLLER KIT RH		
Job Number	: 40328 -1			Part Number	: D412698032		
Estimate Number	: 13449			Drawing Number	: IIN D412-698 REV E		
P.O. Number	:			Project Number	: N/A		
This Issue	: 07/07/2008 S.O. No. :			Drawing Revision	: E		
Prsh Rev.	: NC			Material	:		
First Issue	: 07/07/2008 Type : SMALL /MED FAB			Due Date	: 30/07/2008 Qty: 3 Um: Each		
Previous Run	:						
Written By	:						
Checked & Approved By	: JUD 08.7.08						
Comment	: Est Rev:A New Issue 08.07.03 EC verified by:LL						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	JUD 08.7.08
		Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-698-032	CHG001
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3121144	Bracket Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Bracket Assembly batch: B399523 ② B40344	② S4
4.0	D3137043	Bracket Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Bracket Assembly batch: B39725	S4
5.0	D3183044	Bracket Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Bracket Assembly batch: B40251 ① ③ B40158 8/9/3 ④ S4	④ S4

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 40328

Part Number: D412698032

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D32023 Cover



(X)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Cover
batch:

B40345

8/9/3

sqf

7.0 D3674041 BRACKET ASSEMBLY



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

BRACKET ASSEMBLY
batch:

40122

P 8/10/9

8.0 D36751 SLIDING DOOR BRACKET



Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s)

SLIDING DOOR BRACKET
batch:

B40347

(3X)

9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-031

Location: A

PPP Rev: A

FINAL INSPECTION/W/O RELEASE

P 8/10/9 (3)

11.0 QC21 FINAL INSPECTION/W/O RELEASE



08/10/10 HJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08/10/10

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IIN-D412-698

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8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
X						D412-698-019	BEARING OVERHAUL KIT
	X					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			X			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
1						D3137-5	WASHER
2						D3183-045	BEARING ASSEMBLY
3						D3238-1	SHIM
1						D3238-3	SHIM
2						D3238-5	SHIM
6						D3238-11	SHIM
2						D3238-13	SHIM
4						D3238-15	SHIM
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
1		1				D3183-044	BRACKET ASSEMBLY
1	1	1				D3202-3	COVER
3	3					D3674-041	BRACKET ASSEMBLY
9	9	9				D3675-1	BRACKET
			2			D3779-041	HANDLE ASSEMBLY
			2			D3779-3	PLATE
			2			D3779-043	HANDLE ASSEMBLY
			12			AN525-832R8	SCREW
			12			AN960JD10L	WASHER
			12			MS21042L3	NUT
1			12			MS24694-S58	SCREW
						MS24694-S101	SCREW

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WORK ORDER

NO. 40308

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Revision: E

Date: 08.05.01